



VM2800 & VM3800 VIBRA-CHECK® METERS

Installation Manual



OVERVIEW

The economical and compact VIBRA-CHECK® Vibration Meter is an ideal tool for obtaining spot measurements of machinery vibration. All three useful measurements are possible. Displacement, velocity, and acceleration modes allow a user to perform basic vibration analysis. The robust high temperature accelerometer sensor has a removable magnetic mounting base for attachment of a stinger. The sensor is internally protected against thermal shock, electrical noise and amplitude overload. The handy carrying pouch keeps the meter out of the way, yet ready for use. When it's time to take a reading, simply place the accelerometer on your machine and tilt the pouch up to view display.

The VM3800 has all the basic features of the VM2800 plus storage measurement capability.

WHAT IS IN THE BOX?

The measurement kit comes standard with the following items:

- VM2800 VIBRA-CHECK® Limited or VM3800 VIBRA-CHECK® II
- 9 Volt Battery
- G-Spike probe and magnetic base
- Coiled Accelerometer cable
- Accelerometer 100 mV/ g 50 g range
- Magnetic base for accelerometer
- Calibration certificate
- Plastic carrying case



How are vibration values measured?

Internally, a (RMS) Root Mean Square detector is used to process the vibration signals. Peak to peak values are computed directly from this RMS value. One of the nice features of the VM2800 VIBRA-CHECK® Limited and VM3800 VIBRA-CHECK® II is the ability of the user to select the desired units for measurement, ie. RMS or Peak to Peak (p-p) for example. Because the VIBRA-CHECK® Limited and VIBRA-CHECK® II have smart features, the user can make vibration measurements using their favorite unit of choice.

Filters

Each VM2800 VIBRA-CHECK® Limited and VM3800 VIBRA-CHECK® II has built-in filters to condition a vibration signal. A vibration signal whose frequencies are not within the filter range will result in null reading or decreased values.

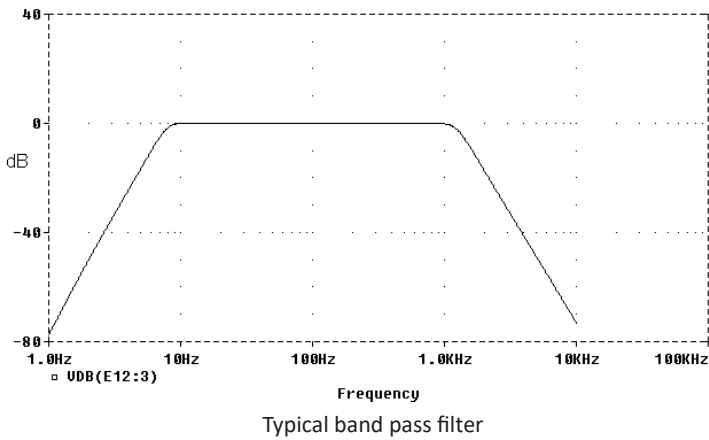
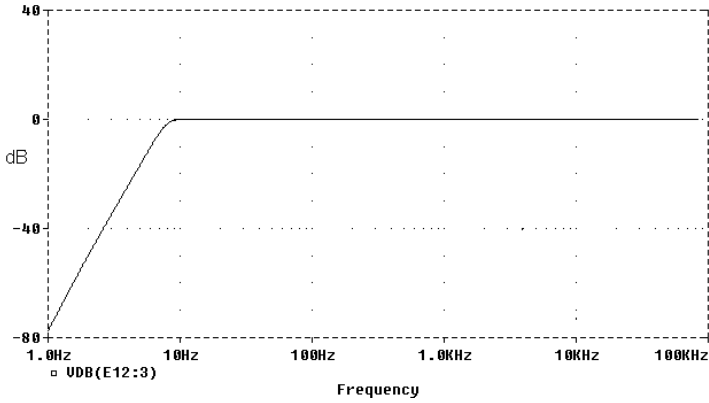
Acceleration: 10 Hz, High Pass filter

Velocity: 10 – 1KHz, Band Pass filter (conforming to the ISO2954 Standard)

Bearing Condition: 500 Hz to 2 kHz Band Pass Filter

Displacement: 10 – 1KHz, Band Pass filter (conforming to the ISO2954 Standard)

Note that the filters are forth order, -24dB/Octave roll-off.

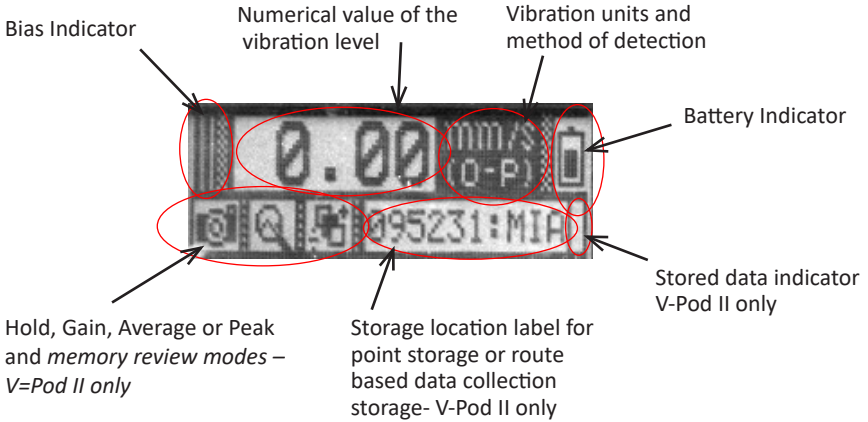


VM3800 VIBRA-CHECK® II QUICK GUIDE

1. Press and hold the on/ off button for 4 seconds. Press the on/ off button again to illuminate the display.
2. Connect accelerometer and headphone or optional thermometer if desired.
3. Select desired test you wish to make; Displacement, Velocity or Acceleration.
4. You may also choose in addition other functions such as hold. This “freezes” the display until the hold is pressed again. Gain will increase the resolution by one decimal place. Avg./ PK (peak) allows you to select either Average or Peak. Selecting Average will slow the display by only displaying average of the last 10 readings. Peak displays only the highest peak value. BRG (bearing) is a high pass filter that filters values below 500 Hz. This means that you will not see anything on the display below 500 Hz bandwidth.*

Note: Hold, Gain, Avg/ Pk, and BRG are used with the test mode selected: disp, vel, or accel.

DISPLAY OF VM3800 VIBRA-CHECK® II



Bias Indicator: The Bias indicator is located on the left side of the display. The VM2800 VIBRA-CHECK® Limited and VM3800 VIBRA-CHECK® II continuously monitor the bias condition of the ICP accelerometer and indicates the status on the display. There are 3 conditions: OK, High and Low.



OK



High



Low

OK: ICP bias is in the normal range, everything is working correctly including the cable.

High: Usually the sensor or cabling is not connected to the meter.

Low: The ICP circuit is shorted. Check the cabling immediately.



CAUTION: Do not operate the meter when you observe a high or low bias condition. Inspect and replace as required.

Numerical Value of the vibration level: This is where the vibration levels are displayed for the function you have selected. For example, you may have selected hold to “freeze” the numerical display.

Vibration units and method of detection:

Available units for each selection:

Displacement: μm (P-P), Mil (P-P)

Velocity: mm/s (0-P), mm/s (RMS), in/s (0-P), in./s (RMS)

Acceleration: g (RMS), g (0-P), m/s² (RMS), m/s² (0-P)

Battery Indicator: The battery indicator is located on the right side of the display, illustrating the battery condition. Change the battery immediately if you observe a low condition.

Battery Installation: The VM2800 VIBRA-CHECK® Limited and VM3800 VIBRA-CHECK® II is powered by a 9V alkaline battery. When installing the battery, use a screwdriver to remove the battery compartment cover. After installation, attach the cover by fastening the screws with correct torque, since the housing of the VM2800 VIBRA-CHECK® Limited and VM3800 VIBRA-CHECK® II is IP 65 rated.



NOTE: The VIBRA-CHECK® II has a built in non-volatile EEPROM that will keep your saved data in memory even if you change the battery.



CAUTION: It is recommended to remove the battery from the vibration meter when it will not be in operation for long periods of time. Alkaline batteries will provide the best performance. Operating the meter in low battery conditions is not advised since the meter accuracy can be degraded.

Hold, Gain, Average or Peak and memory review modes: The VM2800 VIBRA-CHECK® Limited and VM3800 VIBRA-CHECK® II offer very useful functions such as Hold, Gain, average and peak readings. These functions are used together with your selection of displacement, velocity, acceleration and bearing.

VM3800 VIBRA-CHECK® II only: The memory review has 3 modes: points saved, points available or all.

Storage location label for point storage or route based data collection storage- VM3800 VIBRA-CHECK® II only: The VM3800 VIBRA-CHECK® II can store up to 1000 points. Because the VIBRA-CHECK® can be used for route data collection, you can download (via a computer to the VIBRA-CHECK®) a route that has alpha-numeric labels. This will be discussed in more detail later. A number will appear, ie. 001, 002, 003 etc. if the memory does not contain a downloaded route in this area.

Stored data indicator- VM3800 VIBRA-CHECK® II only: In the lower right side of the display, when you see a black bar, indicates a value stored in this location. If this area is left blank, no value is stored at this memory location.

OPERATION

The VM2800 VIBRA-CHECK® Limited and VM3800 VIBRA-CHECK® II vibration meters are simple to use but yet very powerful. Each function has a distinct purpose and is shown on the display. We will review each function and it's use in the following paragraphs.

ON/ OFF: Press and hold the ON/Off button for 4 seconds to turn on the meter. Pressing the button again will illuminate the display.. The meter will automatically shut off after 5 minutes of idle. Pressing any key will cancel the auto shut off for an additional 5 minutes.



Disp: Press the displacement key if you want to measure vibration in displacement. The display will show the units in either um or mils.



Vel: Press the Velocity key if you want to measure vibration in velocity. This display will show the units in either Velocity: mm/s (O-P), mm/s (RMS), in/s (O-P), in./s (RMS)



Accel: Press the Acceleration key if you want to measure vibration in acceleration. The display will show the units in either g (RMS), g (O-P), m/s² (RMS), m/s² (O-P).



Hold: Press the hold key to “freeze” or hold the value on the display. When the hold mold is turned on, a camera icon will appear in the bottom left of the display. To turn off, press the hold key again. The hold key can be used together with gain, or average functions. You may also save the reading to memory by pressing the save key. (VM3800 VIBRA-CHECK® II only)



Application tip: This function is very useful when vibration levels vary. An example would be during startup of a rotating machine. By pressing hold every 1000 rpm, you can “freeze” the display at each predefined rpm position.

Gain: Press the gain key to increase the display Resolution. In this mode, the vibration signal will be amplified by 10 times. When this mode is turned on, you will observe a gain icon in the lower left display. To turn off, press the gain key again.



Application tip: This function is very useful for low level vibration measurement. For example, the displacement level of a precision machine tool is typically within 1 μm peak to peak.



CAUTION: When you turn off the gain mode, the reading will take about 5 seconds to stabilize, because the rms detector requires time to average out the previous signal with gain. When using the gain key, the vibration signal will be amplified by 10 times to increase the s/n (signal to noise ratio). Also amplified is the dynamic range of the internal A/D converter. The chart below shows the maximum range readings with and without gain.

Units	Range with gain	Range without gain
g (rms)	0.001~1.999	0.01~19.99
mm/s (0-p)	0.01~19.99	0.1~199.9
μm (p-p)	0.1~199.9	1~1999

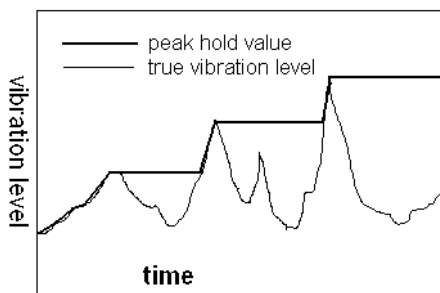
Average/ Peak Hold: Pressing this key once selects the moving average mode. Pressing this key again, selects the peak hold mode. Pressing this key a 3rd time will disable this mode.



Average: In the average mode, the meter calculates the average value of the last 10 measurements (moving average) and display the results. This is useful when vibration levels are not stable. The moving average mode will provide a more stable reading by averaging the collected data.



Peak Hold: The meter will display the maximum value over time. This mode is used to measure the maximum vibration levels during a transient event. For example, you may use peak hold to measure the resonance vibration level during a start up process.



BRG: Press the bearing key to activate the high pass filter. This will eliminate most frequencies below 500 Hz bandwidth. Therefore you will NOT see any vibration readings below 500 Hz. **



The Bearing function uses velocity method of measurement. The available units are mm/s or in/ s. The method of detection available is B-P or B-R. B-P represents “Bearing – 0-Peak” and B-R represents “Bearing – RMS”.

**Occasionally you may view some readings below 500 Hz, due to the roll off of this internal filter, but in general, the filter cutoff is 500 Hz.

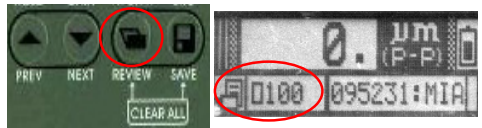
Application tip: Measuring the vibration of bearings can be difficult because of the excessive vibration levels at lower frequencies. Use this feature when measuring bearings to eliminate lower frequencies in your measurement.

PREV and NEXT: The Previous and next keys are used to change the active memory address. When the VM3800 VIBRA-CHECK® II is initially turned on, the number in the bottom right hand corner of the display is the active address of memory. Pressing the NEXT key will increase the number of the active address, while pressing the PREV key will decrease the value of the active address. The number of the address ranges from 000 to 999. You can use these keys to set the correct address when saving data or reviewing the data.



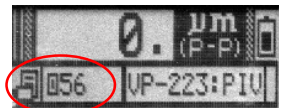
Pressing once the PREV or NEXT key will increment the stored value by one. When you press and hold the PREV or NEXT key, you will fast forward or backwards by increments of 10.

Review: There are 3 review modes. Pressing the review key once will show the review icon in the lower left corner of the display. Note: You cannot store data in the review modes.



In Review Mode 1, you may review the points with no data stored. In Review mode 2, you may review points that has data stored, and in review mode 3: you may review all points.

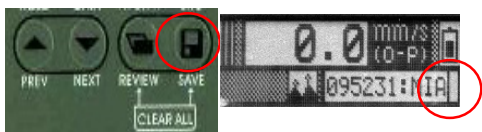
Review mode 1: The first review mode shows a empty square symbol. This indicates the available location points to save data. In this example, there are 100 available locations to save data.



Review Mode 2: By pressing the review key again, you will access the second review mode. This mode shows a filed in square symbol. This is an indication of how many points have been saved.



Review Mode 3: By pressing the review key again, you will access the third review mode. This mode shows the letter A along with either 1K or a number. The



number listed is the number of points on a scheduled route, whereas the 1K is the default for 1000 available points.

Save: Pressing the save key will overwrite any data stored in a memory location and automatically advance to the next memory location. If you downloaded a scheduled route, this next location may be a label vs. a point number ie. 001, 002 etc. Note: You cannot save data in the review mode. The save flag left blank indicates that this memory storage location is empty.



Press and hold the review and save keys at the same time will clear out the memory.



CAUTION: When you press the save key, you can overwrite existing data.

USING YOUR VIBRA-CHECK® LIMITED AND VIBRA-CHECK® II

Sensor Mounting: Each VM2800 VIBRA-CHECK® Limited and VM3800 VIBRA-CHECK® II is equipped with an accelerometer with a high-strength magnetic base and touch spike for sensor mounting. The accelerometer magnetic mount is capable of a wider frequency measurement than the spike. The spike is designed for measurement of vibration signals that range below 1 khz. It is always recommended to use the magnetic base where applicable. The touch spike is ideal for non-ferrous surfaces or limited areas.



G-Probe: Changing between the spike and magnetic base is easy during in-field measurement.



Step 1: Attach the G-Probe as shown to fit the magnetic base.

Step 2: Turn the G-Probe to the correct position.

Headphones: When collecting data with the VM3800 VIBRA-CHECK® II, you may use the optional headphone to listen to the mechanical noise sensed by the accelerometer. For an experienced operator, this is a good way to find out the problems of a machine. For example, when a rolling bearing is damaged, it will generate certain pattern of noise that can be heard clearly with the headphones. Simply attach the headphone cable to the 6-pin connector on the VM3800 VIBRA-CHECK® II as illustrated.

VIBRATION LEVEL DEFINITIONS

The chart below describes vibration levels for various machine types.

RMS Velocity, mm/s	45	Not Permissible	Not Permissible	Not Permissible	Not Permissible
	28				
	18	Just tolerable	Just tolerable	Just tolerable	Just tolerable
	11,2				
	7,1	Allowable	Allowable	Allowable	Allowable
	4,5				
	2,8	Good	Good	Good	Good
	1,8				
1,12	Good	Good	Good	Good	
0,71					
0,45	Small Machine, Up to 15 KW.	Medium machines 15-75 kW or up to 300 KW on special foundations.	Large machinery with rigid and heavy foundation whose natural frequency exceeds machine speed	Large machines operating at speeds above foundation natural frequency. (e.g. Turbo-machines)	
0,28					
0,18					

ISO 2372, Mechanical Vibration of Machines with Operating Speeds from 10 to 200 rev/s

UNIT SETTING

The default unit system is set at the factory to be: acceleration= g (rms), velocity = mm/sec (0-peak) and displacement = μm (peak-to-peak) respectively. However, you may select your own unit system by the following steps.

Acceleration:

Press acceleration key to select acceleration measurement.

Press and hold the acceleration key for 5 seconds, the units g(rms) and g(0-p), m/s^2 (RMS), m/s^2 (0-P), will appear cyclically. Release the acceleration key when the desired unit appears.

Velocity:

Press velocity key to select velocity measurement.

Press and hold the velocity key for 5 seconds, the units mm/s(0-p) mm/s(rms), in/s(0-p) and in/s(rms) will appear cyclically. Release the velocity key when the desired unit appears.

Displacement:

Press displacement key to select displacement measurement.

Press and hold the displacement key for 5 seconds, the units μm (p-p) and mil(p-p) will appear cyclically. Release the displacement key when the desired unit appears.

ⓘ Once you have set the desired units, the VM2800 VIBRA-CHECK® Limited or VM3800 VIBRA-CHECK® II will keep these settings, unless you change them again.

SENSITIVITY ADJUSTMENT

Each meter is calibrated at the factory prior to shipment, and it is recommended for best results to return the product to Metrix to perform calibration.

In the event that in-field adjustments are necessary, the following procedure describes sensitivity calibration.

i Sensitivity calibration

Turn the meter on while pressing the acceleration key. Continue to press the key until the data collector beeps 3 times. At this time, the calibration mode is selected and indicated on the LCD display. Release the acceleration key.

In the calibration mode, the definitions of keypad functions change as follows:

Displacement key: increase the sensitivity (mV/g)

Velocity key: decrease the sensitivity (mV/g)

Acceleration key: save the setting

Set the sensitivity value according to the attached accelerometer using the keys defined in (2).

Remember to press the Acceleration key to save your final setting.

Turn the data collector off to complete the calibration process.



CAUTION: The VIBRA-CHECK® Limited and VIBRA-CHECK® II accepts ICP* type accelerometers only. The accelerometer must be 100mV/G +/- 30% for proper functionality.

*ICP is a trademark of PCB piezoelectric Inc.

CALIBRATION AND FACTORS

Calibration should be completed by Metrix Instruments or by authorized dealers only.

Calibration of the VM2800 VIBRA-CHECK® Limited and VM3800 VIBRA-CHECK® II is performed via a set of gain factors. Each gain factor is set at the factory prior to shipment.

FACTOR	GAIN FACTOR	GAIN
1	Acceleration	x 1
2	Acceleration	x 10
3	Velocity	x 1
4	Velocity	x 10
5	Displacement	x 1
6	Displacement	x 10
7	Bearing	x 1
8	Bearing	x 10

ADJUSTING THE FACTORS

Turn the data collector on while pressing the acceleration key. Continue to press the key until the data collector beeps 3 times. At this time the calibration mode of accelerometer sensitivity is selected. Continue to press (and hold) the acceleration key again and wait for 10 seconds. The data collector will beep 3 times again. At this time the calibration mode of the correcting factors is selected. Release the acceleration key.

Press the “backlit” (on/ off) key to select the correcting factors. The number of correcting factors will appear at the right hand bottom corner when pressing the backlit key.

Press displacement key to increase the selected correcting factor (%). Press velocity key to decrease the selected correcting factor (%). Press the acceleration to save the setting.

Turn the data collector off to complete the calibration process.

CALIBRATION PROCEDURE

Set all the correcting factors to be 100.0 (%)

Install the accelerometer on a shaker, on which a standard accelerometer is installed. The standard accelerometer is connected to a standard rms data collector.

Drive the shaker with appropriate sine signal and record the readings of acceleration (x1, x10), velocity (x1, x10) and displacement (x1, x10) respectively.

Compare the reading with the standard values that derived from the standard accelerometer and data collectors.

Adjust the correcting factors, such that the readings multiplied by the correcting factors will be equal to the standard values.

DC OFFSET

The calibration for DC offset is not needed because the VM2800 VIBRA-CHECK® Limited and VM3800 VIBRA-CHECK®II vibration meter always calibrates the DC offset error automatically when power on.

ENVIRONMENTAL INFORMATION



This electronic equipment was manufactured according to high quality standards to ensure safe and reliable operation when used as intended. Due to its nature, this equipment may contain small quantities of substances known to be hazardous to the environment or to human health if released into the environment. For this reason, Waste Electrical and Electronic Equipment (commonly known as WEEE) should never be disposed of in the public waste stream. The “Crossed-Out Waste Bin” label affixed to this product is a reminder to dispose of this product in accordance with local WEEE regulations. If you have questions about the disposal process, please contact Metrix Customer Services.

info@metrixvibration.com

metrixvibration.com

8824 Fallbrook Dr. Houston, TX 77064, USA

Tel: 1.281.940.1802 • Fax: 1.713.559.9421

After Hours (CST) Technical Assistance: 1.713.452.9703